Serial Number: 10/627,563 Filed:

7/25/2003



## Claims Amendments

- (original) A reflector antenna, comprising:
  - a reflector; and
  - a feed assembly centrally mounted on the reflector;

the feed assembly having a hub from which a waveguide extends; a distal end of the waveguide flaring into a dielectric cone which couples with a sub reflector at a periphery of the sub reflector.

- 2. (original) The antenna of claim 1, wherein the hub, the waveguide and the sub reflector are ultrasonically welded into a single integral component.
- (original) The antenna of claim 1, wherein an internal surface of the waveguide, except the dielectric cone, and a bottom surface of the sub reflector are coated with a conductive material.
- (original) The antenna of claim 3, wherein the conductive material is one of copper, silver and gold.
- (original) The antenna of claim 3, wherein the waveguide exhibits a soft boundary characteristic adjacent the surface coating.
- 6. (original) The antenna of claim 1, further including a radial choke formed in a side edge of the sub reflector. .

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- (original) The antenna of claim 6, wherein the radial choke is formed in a plate coupled to the sub reflector.
- 8. (original) The antenna of claim 1, wherein the sub reflector has a conical reflecting surface projecting towards the distal end of the waveguide and a plurality of corrugations between an outside edge of the conical reflecting surface and the periphery of the sub reflector.
- 9. (original) A feed assembly for a reflector antenna, comprising: a waveguide coupled at a proximal end to a hub; the waveguide flaring into a dielectric cone at a distal end; the cone extending from a waveguide diameter to a sub reflector diameter; and a sub reflector coupled to the cone along a periphery of the sub reflector.
- 10. (original) The apparatus of claim 9, wherein the waveguide is ultrasonically welded to the hub and the sub reflector is ultrasonically welded to the dielectric cone.
- 11. (original) The apparatus of claim 9, wherein the interior surface of the waveguide, except the dielectric cone, and a bottom surface of the sub reflector is surface coated with a conductive material.
- (original) The apparatus of claim 11, wherein the conductive material is one of copper, silver and gold.
- 13. (original) The apparatus of claim 9, wherein the sub reflector has a conical reflecting surface projecting towards the distal end of the waveguide and a plurality of

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corrugations between the conical reflecting surface and the periphery of the sub reflector.

- 14. (original) The apparatus of claim 13, further including a radial choke formed in a side edge of the sub reflector.
- 15. (original) A method for manufacturing a feed assembly for a reflector antenna, comprising the steps of:
  - injection molding a waveguide having a dielectric cone at a distallend;
  - injection molding a sub reflector;
  - coating an interior surface of the waveguide, except the dielectric cone, and a bottom surface of the sub reflector with a conductive material; and
  - ultrasonically welding the sub reflector to a distal end of the dielectric cone.
- 16. (original) The method of claim 15, further including the steps of:
  - injection molding a hub; and
  - ultrasonically welding a proximal end of the waveguide to the hub.
- 17. (original) The method of claim 15, further including the step of coating a bottom surface of the hub with a conductive material.
- 18. (original) The method of claim 15, further including the step of forming a radial choke in a periphery of the sub reflector.

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- 19. (original) The method of claim 18, wherein the radial choke is formed in a plate which is coupled to a top side of the sub reflector.
- 20. (original) A feed assembly for a reflector antenna, comprising:
  - a waveguide with a proximal end and a distal end.
  - the waveguide formed out of a dielectric material coated with a conductive material on an internal surface:
  - a dielectric cone extending from a waveguide radius at the distal end of the .
    waveguide to a larger sub reflector radius; and
  - a sub reflector coupled to the sub reflector radius of the dielectric cone.
- 21. (original) The assembly of claim 20, further including a conical reflecting surface on the sub reflector projecting towards the distal end, the conical reflecting surface surrounded by a plurality of corrugations.
- 22. (original) The assembly of claim 20, further including a hub coupled to the proximal end of the waveguide.
- 23. (original) The assembly of claim 20, further including a radial choke formed along a side edge of the sub reflector.
- 24. (original) The assembly of claim 20, further including a plate having a side edge with a radial choke; the plate coupled to a top side of the sub reflector.
- 25. (original) The assembly of claim 20, wherein the waveguide and the cone are formed as a contiguous piece of dielectric material.

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26. (original) The assembly of claim 20, wherein the sub reflector is formed out of a dielectric material coated on a bottom surface with a conductive material.

- 27. (original) The assembly of claim 20 wherein the sub reflector is attached to the sub reflector radius along a periphery of the sub reflector.
- 28. (canceled)